

PROFIX



Rocket Clear HS 2:1

CP 1800 Clearcoat

Rocket Clearcoat is an ideal product suitable for the repair of several elements with small and medium surfaces. It is characterized by very good flow, short evaporation and drying time.

It is characterized by its transparent glow and user friendly efficient workflow. Perfect for "smart repair" type of jobs.

The product is available in 1 liter capacity.

Unit	Packaging	Collective (box)
1 L + 0,5 L		6 pcs + 6 pcs hardener



100 parts of CP 1800 HS,
50 parts of hardener CP 269 HS,
15-20% of thinner CP 040 or CP 055.



Two full layers with evaporation.
 Spray gun*. Nozzle opening with the pneumatic method: **1.2-1.4 mm**.
 Operating pressure – High-pressure: **4 bar***; HVLP: **2 bar***.

* Use high pressure equipment and HVLP. Pressure as recommended by the gun manufacturer.



Drying time with element temperature 20°C:

Dust free: **30 min**
 Air dry: **1 h**
 Through dry: **1,5-2h**

Drying time with element temperature 40°C:

Prior to assembly: **30 min**

Drying time with element temperature 60°C:

Prior to assembly: **15 min**

* Tests with CP 269 hardener.



Evaporation between the layers (20°C, 65% H.R.): **3-5 min**.



Drying IR: **~20 min**

Surface preparation:

Remove any dust with tack rag.
 Matt the old coatings in the area of shading.

Spray viscosity in 20°C:

16-18s DIN Cup 4 mm

Pot life:

~2-3h

Output:

~7-8 m²/1 L of mixture
 (layer 40-50 µm)

Thickness of dry coating:

~40-60 µm

Recommended sizes of paint strainers:

125-190 µm

VOC:

2004/42/WE IIB(e) (840) 535

Date of minimum durability:

CP 1800: 24 months (in the original unopened package)
 CP 269: 12 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.